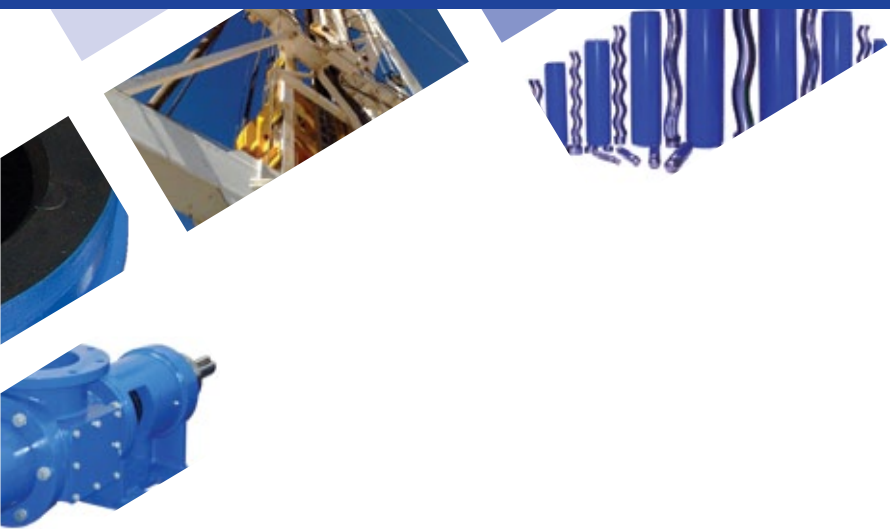




Liberty

Process Equipment, Inc.



LIBERTY

“Liberty parts are drop in replacements for many competitors pumps.”



- Pin Type Joint Assembly
- Modular Design
- Up to 400 GPM
- Pressures To 450 PSI



- Gear Joint design
- Easily Interchangeable
- Capacities up to 875 GPM
- Pressures To 450 PSI

“Robust design for heavy duty pumping applications.”

MILLENNIUM



JUSTICE

“Auger design pumps the most difficult applications.”



- Designed For Highly Viscous Pumping
- Open Hopper Construction
- Up To 440 GPM / 350 PSI



- Close & Long Coupled Designs
- Cast & Stainless Steel
- Up To 40 GPM
- Pressures Up To 150 PSI

“Wobble stator design guarantees low pulsation & shear.”

AMERICAN

PUMPS

Liberty Process Equipment is a market leader in the field of economically priced progressive cavity pumps, replacement progressive cavity pump parts, and progressive cavity pump repair services in North America.

We specialize in Progressive Cavity Pumps for industry, including sludge pumps, heavy duty wastewater and sewage pumps and dosing and metering pumps and sanitary food grade pumps & systems.

We can supply both the progressive cavity pumps and parts to keep your pumping application operating optimally for a lower price than other suppliers and we carry a full line of pumps and pump parts that are ready to ship same-day from our facility located outside of Chicago, IL.

Liberty Process Equipment stocks replacement aftermarket progressive cavity pump parts for many popular brands of pumping solutions.



- Handles Food, Cosmetics & Pharmaceuticals
- Variety of Specialized Stators
- Up to 300 GPM / 350 PSI

Contamination free, CIP capable design.

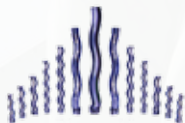
FREEDOM

STATORS

Liberty Process has the progressive cavity pump that you need.



- Available in Multiple Stages
- Buna Nitrile, Viton®, EPDM, Rubber Standard
- Sanitary Grade Stator Option



- Steel or Stainless Steel
- Hard Chrome Plated
- Direct Drop in Replacement
- Ships From Stock Daily

We have the progressive cavity parts you are looking for.

ROTORS

VICTORY

Buy the parts you need at
www.victorypumpparts.com



- Replacement Seepex Parts
- Fits BN & MD Series
- Rotors, Stators, Joint Kits And More

PARTS

Liberty Process Equipment offers same day shipment on a full line of high-quality drop-in replacement progressive cavity pump parts for most of the popular brands today. Save money and more importantly time by being able to get the parts you need at a price that's right for your budget.

All of our progressive cavity pumps and parts come with a full money-back guarantee for your total satisfaction and are made under ISO 9001 quality control standards and are performance tested for optimal application use.



On July 4th, 2000 Liberty Process Equipment, Inc. was launched with the goal of providing an alternate solution for the supply of progressive cavity pumps and aftermarket replacement pump parts for industry as well as providing engineered pumps for difficult applications.

For over a decade our pumping solutions have become a positive and welcome response to the pumping industry's requirement for a high-quality price-competitive Progressive Cavity Pump Parts manufacturer while our Rapid-Ship program has put critical parts into the hands of our customers within hours instead of weeks.

Liberty Process Equipment specializes in the following pump services:

- High Performance Progressive Cavity Pumps for Industry
- High Quality Replacement Aftermarket Progressive Cavity Pump Parts
- Progressive Cavity Pump Repair and Technical Consultation Services

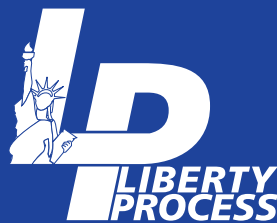
Our trained Sales engineers can take your requirements and give you the solutions you require on time and

within your budget requirements. Our engineers at Liberty Process Equipment have many years' experience providing progressive cavity pumps for projects for engineering contractors throughout the world. This experience enables us to meet the demanding requirements of these customers.

- Provide full CAD drawings for all pump packages.
- Supply submittal data as required on contractor projects.
- Capable of turnkey packages and shipment down the street or across the world
- Provide start-up services and 24-hour service assistance.

With our nationwide network of authorized distributors, you are assured of receiving prompt warranted repairs and genuine Liberty Process Replacement parts. Liberty Process Equipment is also fully experienced in providing pumps with custom dimensions to meet the need of any application.

We offer pumps to match existing piping systems saving the customer time and most importantly money. For Over a decade Liberty Process has been there for you and we'll continue to bring you the best in progressive cavity pumps, parts and pumping solutions.



Liberty Process Equipment, Inc.

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